

The smart choice for accurate, reliable, and dependable pH/ORP measurement.

Digital pHD sc sensors are available in convertible (PEEK® or Ryton®), insertion, and sanitary body styles. Three electrodes are used in these sensors to increase measurement accuracy and eliminate sensor ground loops.

Differential Electrode Measurement Technique

This field-proven technique uses three electrodes instead of the two normally used in conventional pH sensors. Process and reference electrodes measure the pH differentially with respect to a third ground electrode. The end result is unsurpassed measurement accuracy, reduced reference junction potential, and elimination of sensor ground loops. These sensors provide greater reliability, resulting in less downtime and maintenance.

Patented Technology

The former GLI, now a Company brand, invented the Differential Electrode Technique for pH measurement in 1970. The pHD™ sensor series (U.S. Patent Number 6395158B1, May 28, 2002) takes this field-proven technology to a new level.

Replaceable Salt Bridge/Protector

The unique, replaceable salt bridge holds an extraordinary volume of buffer to extend the working life of the sensor by protecting the reference electrode from harsh process conditions.

Built-in Encapsulated Preamp

Encapsulated construction protects the sensor's built-in preamp from moisture and humidity, ensuring reliable sensor operation. The preamp in the pHD analog sensor produces a strong signal, enabling the sensor to be located up to 1000 m (3280 ft.) from the analyzer.

Durable Body Materials

Both the digital and analog pH and ORP differential sensors feature a durable PEEK® body for chemical compatibility with most process solutions. For less aggressive solutions, offers a Ryton® sensor in a convertible style for pH and ORP measurement. A sensor with a stainless steel body is available for immersion applications.

Versatile Mounting Styles

Sensors are available in four mounting styles—convertible, insertion, immersion, and sanitary.

Differential Sensor Warranty

Company offers an outstanding warranty on its differential sensors. We will replace any differential sensor that fails due to defects in materials or workmanship within one year from the date of shipment, and up to 30 months on a prorated basis for any failure.

Specifications*

pH Sensors

Some industrial applications require accurate measurement and control below 2 or above 12 pH. In these special cases, please contact Technical Support for further details.

Measuring Range -2 to 14 pH

Sensitivity $\pm 0.01 \text{ pH}$

Stability 0.03 pH per 24 hours,

non-cumulative

Operating Temperature Digital Sensor: -5 to 70°C

(23 to 158°F)

Analog Sensor with Digital Gateway:

5 to 105°C (23 to 221°F)

Immersion Sensor: 0 to 50°C

(32 to 122°F)

Flow Rate 3 m (10 ft.) per second, maximum

Sensor Pressure/ Digit Temperature Limits (100

Digital: 6.9 bar at 70°C (100 psi at 158°F)

Analog: 6.9 bar at 105°C

(100 psi at 221°F)

Built-in Temperature

Element

NTC 300 ohm thermistor for

automatic temperature compensation

and analyzer temperature readout

Transmission Distance 100 m (328 ft.), maximum

1000 m (3280 ft.), maximum when

used with a termination box

Sensor Cable (integral) 4 conductor cable with one shield

and polyurethane jacket; rated to 105°C (221°F); 10 m (33 ft.) standard

length

Wetted Materials PEEK® or Ryton® (PVDF), salt bridge

of matching material with Kynar® junction, glass process electrode, titanium ground electrode, and

Viton® O-ring seals

(Please contact Technical Support for available wetted

O-ring materials.)

ORP (Redox) Sensors

For best ORP measuring results in solutions containing zinc, cyanide, cadmium or nickel, recommends using the pHD sc ORP sensor equipped with an optional gold electrode.

Measuring Range -1500 to +1500 mV

Sensitivity ±0.5 mV

Stability 2 mV per 24 hours, non-cumulative

Operating Temperature Digital Sensor: -5 to 70°C

(23 to 158°F)

Analog Sensor with Digital Gateway: -

5 to 105°C (23 to 221°F)

Immersion Sensor: 0 to 50°C

(32 to 122°F)

Flow Rate 3 m (10 ft.) per second, maximum

Sensor Pressure/ Digital: 6.9 bar at 70°C **Temperature Limits** (100 psi at 158°F)

Analog: 6.9 bar at 105°C (100 psi at 221°F)

Built-in Temperature

Element

NTC 300 ohm thermistor for

analyzer temperature readout only—

no automatic temperature compensation necessary for ORP

measurement

Transmission Distance 100 m (328 ft.), maximum

1000 m (3280 ft.), maximum when used with a termination box

Sensor Cable (integral) 4 conductor cable with one shield

and polyurethane jacket; rated to 105°C (221°F); 10 m (33 ft.) standard

length

Wetted Materials PEEK® or Ryton® (PVDF), salt bridge

of matching material with Kynar® junction, glass and platinum (or plastic and gold) process electrode, titanium ground electrode, and Viton®

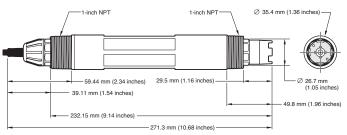
O-ring seals

*Subject to change without notice.

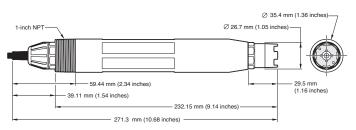
PEEK® is a registered trademark of ICI Americas, Inc.; Ryton® is a registered trademark of Phillips 66 Co.; Kynar® is a registered trademark of Pennwalt Corp.; Viton® is a registered trademark of E.I. DuPont de Nemours + Co.

Dimensions

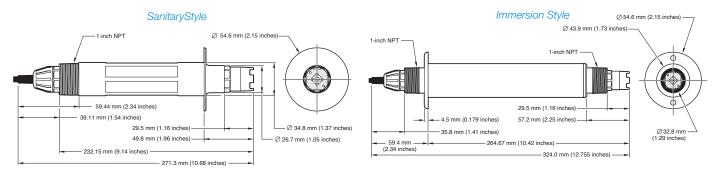




Insertion Style



Dimensions continued



Ordering Information

pHD sc Digital Differential pH/ORP Sensors

All digital sensors include built-in digital electronics and integral 10 m (33 ft.) cable terminated with connector for the sc Digital Controllers.

pH Sensors

Prod. No.	Body Material	Body Style*	Electrode Material	Max Temp
DPD1P1	PEEK ¹	Convertible	Glass, General Purpose	70°C (158°F)
DPD1P3	PEEK ¹	Convertible	Glass, HF-resistant	70°C (158°F)
DPD2P1	PEEK ¹	Insertion	Glass, General Purpose	70°C (158°F)
DPD3P1	PEEK ¹	Sanitary	Glass, General Purpose	70°C (158°F)
DPD1R1	Ryton ²	Convertible	Glass, General Purpose	70°C (158°F)
DPD1R3	Ryton ²	Convertible	Glass, HF-resistant	70°C (158°F)
DPS1	Stainless Steel	Immersion	Glass, General Purpose	50°C (122°F)

ORP Sensors

Prod. No.	Body Material	Body Style*	Electrode Material	Max Temp
DRD1P5	PEEK ¹	Convertible	Platinum	70°C (158°F)
DRD1P6	PEEK ¹	Convertible	Gold	70°C (158°F)
DRD2P5	PEEK ¹	Insertion	Platinum	70°C (158°F)
DRD1R5	Ryton ²	Convertible	Platinum	70°C (158°F)
DRD1R6	Ryton ²	Convertible	Gold	70°C (158°F)
DRS5	Stainless Steel	Immersion	Platinum	50°C (122°F)

¹Polyetheretherketone ²Polyphenelene Sulfide

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Digitl Gateway

6120500 Digital Gateway, convert pHD analog sensors to digital output for connecting to sc1000 digital controller

pHD Analog Sensors

All analog sensors include built-in preamplifier and integral $4.5\ m$ (15 ft.) cable terminated with stripped and tinned wires.

pH Sensors

Prod. No.	Body Material	Body Style*	Electrode Material	Max Temp
PD1P1	PEEK ¹	Convertible	Glass, General Purpose	95°C (203°F)
PD1P3	PEEK ¹	Convertible	Glass, HF-resistant	95°C (203°F)
PD2P1	PEEK ¹	Insertion	Glass, General Purpose	95°C (203°F)
PD3P1	PEEK ¹	Sanitary	Glass, General Purpose	95°C (203°F)
PD1R1 PD1R3	Ryton² Ryton²	Convertible Convertible	Glass, General Purpose Glass, HF-resistant	95°C (203°F) 95°C (203°F)

¹Polyetheretherketone ²Polyphenelene Sulfide

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Prod. No.	Body Material	Body Style*	Electrode Material	Max Temp
RD1P5	PEEK ¹	Convertible	Platinum	95°C (203°F)
RD1P6	PEEK ¹	Convertible	Gold	95°C (203°F)
RD2P5	PEEK ¹	Insertion	Platinum	95°C (203°F)
RD1R5	Ryton ²	Convertible	Platinum	95°C (203°F)
RD1R6	Ryton ²	Convertible	Gold	95°C (203°F)

*Definitions of body styles:

- Convertible 1-inch NPT threads at both ends, designed for tee-mounting or other flow through mountings, and pipe mounting for immersion
- Insertion no threads on the electrode end, designed for use with insertion valve assembly
- Sanitary 2-inch flange for a tri-clover style fitting
- Immersion used with chain mounting or pipe mounting

 $^1Polyetheretherketone\ ^2Polyphenelene\ Sulfide$

Ordering Information continued

pHD sc Digital and pHD Analog Sensor Accessories

Cables

Extension cables are used only with digital sensors or digital gateways when connecting to an sc Digital Controller.

 6122400
 Digital Extension Cable, 1 m (3.2 ft.)

 5796000
 Digital Extension Cable, 7.7 m (25 ft.)

 5796100
 Digital Extension Cable, 15 m (50 ft.)

 5796200
 Digital Extension Cable, 31 m (100 ft.)

Interconnect cables are used only with analog sensors, junction box, and controller.

1W1100 Analog Interconnect Cable, order per foot

Digital Termination Box

Required when the cable between the sensor/gateway and sc Digital Controller is 100 m (328 ft.) to 1000 m (3280 ft.)

5867000 Digital Termination Box

Analog Junction Box

Required when the cable between the analog sensor and controller is greater than standard sensor cable. Includes terminal strip and gasket.

60A2053 Junction Box, Surface-mount, aluminum

(includes mounting hardware)

60A9944 Junction Box, Pipe-mount, PVC (for 1/2-inch

diameter pipe, includes mounting hardware)

60G2052 Junction Box, Pipe-mount, PVC (for 1-inch

diameter pipe, includes mounting hardware)

76A4010-001 Junction Box, NEMA 4X (no mounting

hardware included)

Salt Bridges

The double junction salt bridge on the standard cell of all pHD sensors is field-replaceable.

SB-P1SV PEEK Sensor and Salt Bridge Body,

Kynar (PVDF) Outer Junction

SB-P2SV PEEK Sensor and Salt Bridge Body,

Ceramic Outer Junction

SB-P1SP¹ PEEK Sensor and Salt Bridge Body,

Kynar (PVDF) Outer Junction

SB-R1SV RytonSensor and Salt Bridge Body

Kynar (PVDF) Outer Junction

¹Special perfluoroelastomer O-ring in place of the Viton® O-ring

pHD Sensor Reagents and Standards

25M1A1025-115 Standard Cell Solution, 500 mL

25M8A1002-101 Gel Powder, for high temperature applications, 2 g

pH Buffers

2283549 pH 7, 500 mL (1 pint) **2283449** pH 4, 500 mL (1 pint) **2283649** pH 10, 500 mL (1 pint)

ORP Reference Solutions (in resealable plastic bottles)

25M2A1001-115 200 mV 500 mL (1 pint) **25M2A1002-115** 600 mV 500 mL (1 pint)

Mounting Hardware for pHD sc Differential Sensors

Sanitary Mount

MH018S8SZ 316 SS

Includes 2-inch sanitary tee and heavy-duty clamp. Cap and EPDM compound gasket supplied with sensor; can be ordered separately.

Union Mount

6131300 CPVC **6131400** 316 SS

Includes standard 1-1/2 inch tee, union pipe with adapter, sealing hub, and lock ring and Viton® O-ring.

Flow-through Mount

MH334N4NZ CPVC MH314N4MZ 316 SS

Includes a standard 1-inch tee in respective material.

Insertion Mount

Digital Analog
5646300 CPVC 5646400 CPVC
5646350 316 SS 5646450 316 SS
Includes a 1-1/2 inch ball valve, 1-1/2 inch NPT close nipple, sensor adapter with two Viton® O-rings and wiper, extension pipe, pipe adapter, back tube, and lock ring.

Immersion Mount

Standard Hardware

Digital Analog

6136400 CPVC MH434A00B CPVC 6136500 316 SS MH414A00B 316 SS Includes 1-inch by 4 ft. pipe and 1-inch x 1-inch NPT coupling. (Pipe-mount junction box with terminal strip included in analog hardware.)

Handrail Hardware

MH236B00Z CPVC

Includes 1-1/2 inch by 7.5 ft. CPVC pipe, and swivel/pivot/ pipe clamp assembly.

Chain Mount Hardware

2881900 316 ss

Includes stainless steel bail, nuts, and washers. Does not include chain. To be used with stainless steel immersion sensor only.

Ball Float Hardware

6131000 CPVC

Includes 1-1/2 inch by 7.5 ft. CPVC pipe, ball float assembly, and swivel/pivot/ pipe clamp assembly.